



NUMBER: 23-006-09

GROUP: Body

DATE: March 31, 2009

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SUBJECT:

Decklid Spoiler Fit

OVERVIEW:

This bulletin involves removing and installing the decklid spoiler.

MODELS:

2008 (LC) Challenger — SRT8

NOTE: This bulletin applies to vehicles built before June 6, 2008 (MDH0606XX).

SYMPTOM/CONDITION:

Some SRT8 decklid spoilers may have a gap between the deck lid and spoiler due to incomplete wet out of the tape attaching the spoiler to the decklid.

DIAGNOSIS:

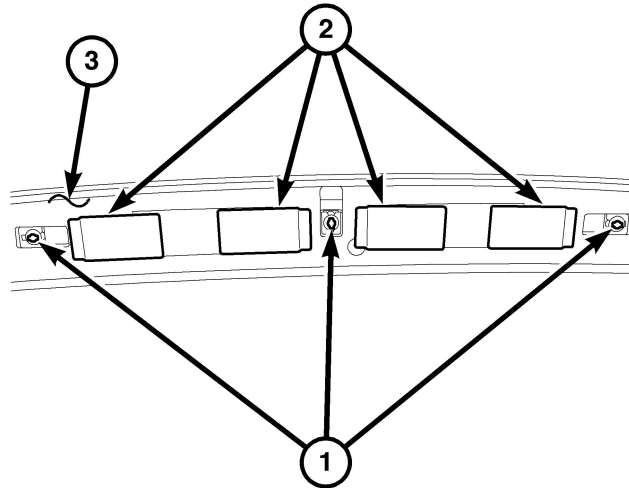
Inspect the fit of the spoiler to the decklid, if there is a gap anywhere along the length of the decklid to spoiler interface, perform the repair procedure.

PARTS REQUIRED:

Qty.	Part No.	Description
1	68055947AA	Spoiler repair kit
1 (AR)	NP	3M 06396 Adhesion Promoter and/or equivalent

REPAIR PROCEDURE:

1. Remove the rear spoiler using Trim Stick C-4755.
2. Remove and dispose of the three clips and replace with the new clips included in kit p/n 68055947AA as shown in (fig 1)
3. Wipe the mounting surface of the spoiler with isopropyl alcohol prior to tape installation.
4. Apply 3M 06396 adhesion promoter and/or equivalent to the areas where tape will be applied to the spoiler.
5. Install four pieces of tape from kit p/n 68055947AA as shown in (fig 1)



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Fig. 1 MOUNTING SURFACE OF THE SPOILER

- 1 - Clip mounting locations
- 2 - Tape locations
- 3 - Rear spoiler

- 6. Clean the decklid surface with isopropyl alcohol prior to installation.
- 7. Reinstall the spoiler

NOTE: Apply downward pressure to fully engage the new clips and ensure good adhesion between the spoiler and deck lid.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Amount
23-02-06-90	Remove and Install Rear Spoiler (B)	0.2Hrs

FAILURE CODE:

ZZ	Service Action
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